



Pre-Start-up Checklist

Return completed via fax or email

Date: _____

From: Mike Chapman mikec@ats-hvac.com

ATS Job# _____

Customer:	Customer PO#:
Attn:	Phone/Fax
Project:	Site Address:
Site Contact:	Contact Phone:

In order to assure compliance for warranty validation, the following items **must** be completed and checked below prior to every scheduled start-up. Remember that POWER MUST NOT BE APPLIED before start-up by ABB authorized personnel.

1. Verify submitted voltage and motor horsepowers are correct (480/230/208).	
2. Main load and line wires are connected to the drive(s) and check for ground faults.	
3. Motor(s) are connected to the correct drive as scheduled.	
4. Fused disconnects checked for proper fuses (when provided by others).	
5. Main breaker panel checked for proper size breaker(s).	
6. Input control signal (wiring/pneumatic) connected and checked by ATC.	
7. Power, load and signal wiring are in separate conduits or wiring trough.	
8. Power, load and signal wiring are connected to the drive(s) through provided knockouts.	
9. System and all associated dampers and/or valves must be ready for flow (air and/or water; pumping systems filled).	

NOTE: Temperature Control Contractor **MUST** be available at the time of Start-up!



Start-up Information Form

Return completed via fax or email

Date: _____

From: Mike Chapman mikec@ats-hvac.com

ATS Job# _____

Customer:	Customer PO#:
Attn:	Phone/Fax
Project:	Site Address:
Site Contact:	Contact Phone:
Mechanical Contractor:	Field Supervisor:

The following information must be provided so that we may coordinate the Start-Up of the ABB Variable Frequency Drives for the above Project.

1. Provide estimated start-up date(s) with the number of drives & horsepower(s).
(This is not a commitment but a request). _____

2. "Pre-start-up Checklist" must be completed prior to every scheduled start-up.
3. Minimum two (2) weeks notice is required in order to schedule start-up dates.
4. Warranty status may be jeopardized is start-up is not performed by **ABB** Authorized Personnel. Power must not be applied to this equipment before the scheduled start-up.

Incomplete forms may result in cancellation of Start-up

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